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(21) International Application Number: PCT/KR97/00055 (22) International Filing Date: 1 April 1997 (01.04.97) (30) Priority Data: 1996/9755 1 April 1996 (01.04.96) KR (71) Applicants (for all designated States except US): KOREA INSTITUTE OF SCIENCE AND TECHNOLOGY [KR/KR]; 39-1, Hawolkog-dong, Sungbook-ku, Seoul 136-791 (KR). PACIFIC CORPORATION [KR/KR]; 181, Hankangro 2-ka, Yongsan-ku, Seoul 140-777 (KR). (72) Inventors; and (75) Inventors/Applicants (for US only): JEONG, Seo, Young [KR/KR]; 5, Munchonmaeul Life Apartment, 205-501, Juyecop 2-dong, Ilsan-ku, Koyang, Kyungki-do 411-372 (KR). KWON, Ick, Chan [KR/KR]; 274, Shiyoung Apartment, 706-704, Hakye-dong, Nowon-ku, Seoul 139-230 (KR). KIM, Yong-Hee [KR/KR]; 462, Hyundai Apartment, 54-503, Apkujong 1-dong, Kangnam-ku, Seoul 135-111 (KR). (74) Agent: PARK, Jang, Won; Park, Kim & Partner, 200, Nonhyun-dong, Kangnam-ku, Seoul 135-010 (KR).		(81) Designated States: AL, AM, AT, AU, AZ, BA, BB, BG, BR, BY, CA, CH, CN, CU, CZ, DE, DK, EE, ES, FI, GB, GE, HU, IL, IS, JP, KE, KG, KP, KR, KZ, LC, LK, LR, LS, LT, LU, LV, MD, MG, MK, MN, MW, MX, NO, NZ, PL, PT, RO, RU, SD, SE, SG, SI, SK, TJ, TM, TR, TT, UA, UG, US, UZ, VN, ARIPO patent (GH, KE, LS, MW, SD, SZ, UG), Eurasian patent (AM, AZ, BY, KG, KZ, MD, RU, TJ, TM), European patent (AT, BE, CH, DE, DK, ES, FI, FR, GB, GR, IE, IT, LU, MC, NL, PT, SE), OAPI patent (BF, BJ, CF, CG, CI, CM, GA, GN, ML, MR, NE, SN, TD, TG). Published <i>With international search report.</i>
(54) Title: IMPROVED PREPARATION METHOD FOR BIODEGRADABLE POLYMERIC MICROSPHERES USING SOLVENT EXTRACTION AND PREPARATION METHOD FOR MICROSPHERES FOR TREATING LOCAL INFLAMMATION USING THE SAME (57) Abstract A preparation method for biodegradable polymeric microspheres using a solvent extraction method and a preparation method for biodegradable polymeric microspheres for treating a local inflammation disease using the same which are capable of effectively curing ozena such as sinusitis and a middle ear inflammation. Since a non-solvent of the polymer is added into an outer aqueous phase in advance, the solidification of the polymer is implemented in a short time which, in turn, improves the encapsulation efficiency of the therapeutic agent used.		

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**IMPROVED PREPARATION METHOD FOR BIODEGRADABLE
POLYMERIC MICROSPHERES USING SOLVENT EXTRACTION AND
PREPARATION METHOD FOR MICROSPHERES FOR TREATING LOCAL
INFLAMMATION USING THE SAME**

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TECHNICAL FIELD

The present invention relates to an improved preparation method for a biodegradable polymeric microspheres using a solvent extraction method and a preparation method for biodegradable polymeric microspheres for
10 treating local inflammation disease, in particular, for treating sinusitis and middle ear inflammation.

BACKGROUND ART

Esters, especially a single or combined polymeric esters consisting of
15 a single molecule of a lactic acid and a glycolic acid have received much attention in the development of a sustained medicine delivery system due to their high biocompatibility, biodegradability and applicability for the human body as recognized for its stable usage as suture. Generally, they have been employed in the form of microspheres, transplantates, and fibers. Various
20 microspheres preparation methods using a biodegradable polymeric ester have been reported. Among these, a solvent evaporation method is widely used. This method is directed to dissolving a polymer in a proper solvent and then dissolving or dispersing a therapeutic agent, which in turn, is dispersed in an aqueous phase containing a surface active agent. Thereafter, it is heated to
25 evaporate the solvent of the polymer to obtain microspheres.

Since this method is useful for encapsulation of only hydrophobic medicine due to its characteristic preparation process, recently there has been developed a W/O/W type emulsion method which is directed to separately fabricating an aqueous phase containing a water soluble medical agent, then
5 dispersing the same into an organic phase, whereby it is possible to enhance the encapsulation efficiency of the agent. In addition, there is disclosed a solvent diffusion method which is directed to adding a water-soluble solvent such as acetone to an organic solvent being a solvent of a polymer, in order to easily diffuse the organic solvent into an outer aqueous phase. Recently, a
10 solvent extraction method has been developed to solidify a polymer by extracting an organic solvent with a non-solvent which cannot dissolve the polymer but is well mixed with the solvent of the polymer.

DISCLOSURE OF THE INVENTION

15 Accordingly, it is an object of the present invention to provide an improved preparation method for biodegradable polymeric microspheres using a solvent extraction method and a preparation method for biodegradable polymeric microspheres for treating local inflammation using the same which overcome the aforementioned problems encountered in the conventional art.

20 It is another object of the present invention to provide an improved preparation method for biodegradable polymeric microspheres using a solvent extraction method and a preparation method for microspheres for treating local inflammation using the same which are capable of more effectively preventing a decrease of an encapsulation efficiency of an agent compared to the

conventional solvent extraction method.

It is another object of the present invention to provide an improved preparation method for biodegradable polymeric microspheres using a solvent extraction method and preparation method for microspheres for treating local inflammation using the same which are basically directed to developing a continuously releasing therapeutic agent in order to cure a local inflammatory disease.

It is another object of the present invention to provide an improved preparation method for biodegradable polymeric microspheres using a solvent extraction method and preparation method for microspheres for treating a local inflammation disease using the same which are capable of effectively curing ozena such as sinusitis and a middle ear inflammation.

The preparation method for biodegradable polymeric microspheres according to the present invention includes a step for first preparing a W/O type emulsion by mixing an inner aqueous phase and an organic phase comprising an organic solvent of polymer in which a biodegradable polymer is dissolved, and then well dispersing the resulting emulsion;

a step for preparing an outer aqueous phase wherein a non-solvent of the polymer is dissolved;

a step for adding the aforementioned W/O type emulsion into the outer aqueous phase to prepare a W/O/W type emulsion; and

a step for removing an organic solvent of polymer.

The preparation method for biodegradable polymeric microspheres for treating local inflammation disease according to the present invention includes

a step for preparing a W/O type emulsion by mixing an inner aqueous phase containing water-soluble betalactam antibiotic agent and/or an inhibitor of betalactamase and an organic phase comprising an organic solvent of polymer in which a biodegradable polymer is dissolved, and then well dispersing the
5 resulting emulsion;

a step for preparing an outer aqueous phase wherein a non-solvent of the polymer is dissolved;

a step for adding the aforementioned W/O type emulsion into the outer aqueous phase to prepare a W/O/W type emulsion; and

10 a step for removing an organic solvent of polymer.

Additional advantages, objects and features of the invention will become more apparent from the description which follows.

MODES FOR CARRYING OUT THE INVENTION

15 Ozena such as sinusitis and a middle ear inflammation is generally caused by bacteria which invade from exterior environment and is not effectively cured because the lesions of the diseases are surrounded by bones. Therefore, it is difficult to treat the disease by a systemic therapeutic approach. So, in order to effectively cure the above-described disease, a
20 medicine which has a continuous and long time therapeutic effect is required. In addition, when curing such disease, since the portion of the disease should be opened, it is impossible to adopt a transplantate. Therefore, in order to maintain an open state and to continuously release the medicine, encapsulation method of an antibiotic into a microspheres was conjectured.

In the present invention, in order to insert a water-soluble therapeutic agent into a biodegradable polymeric ester microspheres, in particular into a polylactic acid, a W/O/W type emulsion method is used, and a solvent extraction method is used in order to increase an encapsulation efficiency of
5 the therapeutic agent used.

Namely, unlike the conventional method wherein a non-solvent is added after the fabrication of the W/O/W type emulsion, in order to remove the solvent of the polymer, an improvement of the present method in view of the prior art lies in that the non-solvent is mixed with the outer aqueous phase in
10 advance to fabricating the W/O/W type emulsion. Thus, according to the present invention, the solidification of the polymer is implemented within a short time, so thus increasing the encapsulation efficiency of the agent.

In the present invention, the non-solvents of the polymer can be mentioned acetaldehyde, acetonitrile, acetone, acrolein, allyl alcohol, aniline,
15 benzylalcohol, butylalcohol, carbon disulfide, cyclohexanol, dichlorobenzene, diethyleneglycol, diethylsulfone, dimethylacetamide, dimethylformamide, dimethylsulfoxide, 1,4-dioxane, dipropylsulfone, ethylacetamide, ethylalcohol, ethylamide, ethyl acetate, ethylenediamine, ethyleneoxide, ethylformamide, formic acid, furfurylalcohol, heptylalcohol, hexandiol, hexylalcohol,
20 iodobenzene, methanol, methylamine, methylbenzoate, methyleneglycolate, methylethylsulfone, methylformate, methylpropylsulfone, octylalcohol, 1,5-pentandiol, phenylhydrazine, propylalcohol, isopropylalcohol, propyleneglycol, pyridine, styreneoxidil, and etc. Among them, ethylacetate is preferably used, for thus fabricating a desired super microspheres. The concentration thereof

is 0.5-10 wt.% with respect to the outer aqueous phase.

In the present invention, the concentration of polylactic acid is preferably 1-15 wt.%.

In the present invention, a surface active agent which is added into the organic solvent can be fatty acids, olefins, alkyl carbons, silicones, sulfate esters, fatty alcohol sulfates, sulfated fats and oils, sulfonic acid salts, aliphatic sulfonates, alkylaryl sulfonates, lignin sulfonates, phosphoric acid esters, polyoxyethylenes, polyglycerols, polyols, imidazolines, alkanol amines, hetamines, sulfomethamines, phosphatides, and Span 20, Span 40, Span 60 and Span 80, etc. Among them, Span is preferably used, and the content thereof is 1-10%. In the present invention, as an organic solvent of polymer, methylene chloride is preferred, and the ratio between the inner aqueous phase and organic phase is 1:1-1:20.

In the present invention, as a surface active agent of the outer aqueous phase, 0.1 - 5 wt./part of polyvinyl alcohol is added to 100 wt. part of water, and the volume ratio of the outer aqueous phase to the organic phase is preferably 200 : 1.

The therapeutic agents which can be used in the present invention are betalactam antibiotics such as ampicillin, amoxicillin, and their salts and inhibitors of betalactamase such as sulbactam and clavulanic acid. It is possible to reduce the resistance of microorganisms to the antibiotics by effectively combining the above two kinds of agents.

In addition, in the present invention, when fabricating a W/O/W type emulsion, a stirrer, homogenizer, ultrasonic apparatus, etc. may be used.

Next, an example of the present invention will now be explained.
However, the following example is not limited to the disclosed description.

Example I

5 As an inner aqueous phase, amoxicillin sodium was dissolved in distilled water as saturation concentration and as an organic phase, 10 wt. part of polylactic acid and 5 wt. part of Span 80 were dissolved in 100 wt. part of methylene chloride. Then, 2 wt./part of ethyl acetate is dissolved in 98 wt. part of an aqueous solution which is formed by dissolving 0.5 wt. part of polyvinyl
10 alcohol in 100 wt. part of distilled water, for thus forming an outer aqueous phase. The inner aqueous phase and the organic phase were mixed in the volume ratio of 1 : 12.5 by using a vortex to give a W/O type emulsion, and then the resultant mixture was well dispersed by using a ultrasonic apparatus. Thereafter, the outer aqueous phase is uniformly agitated by using a
15 homogenizer at 1000-8000rpm, and the aforementioned W/O type emulsion was slowly added into the outer aqueous phase in the volume ratio of 1 : 200 to obtain a W/O/W type emulsion. The multiple emulsion was agitated for about 30 minutes to remove the organic solvent of the polymer and filtered, and then was dried in a vacuum oven for one day, for thus fabricating
20 biodegradable polymeric microspheres.

Example II

As an inner aqueous phase, sulbactam sodium was dissolved in distilled water as saturation concentration and as an organic phase, 10 wt. part

of polylactic acid and 5 wt. part of Span 80 were dissolved in 100 wt. part of methylene chloride. Then, 2 wt./part of ethyl acetate is dissolved in 98 wt. part of an aqueous solution which is formed by dissolving 0.5 wt. part of polyvinyl alcohol in 100 wt. part of distilled water, for thus forming an outer aqueous
5 phase. The inner aqueous phase and the organic phase were mixed in the volume ratio of 1 : 16.7 by using a vortex to give a W/O type emulsion, and then the resultant mixture was well dispersed by using a ultrasonic apparatus. Thereafter, the outer aqueous phase is uniformly agitated by using a homogenizer at 1000-8000rpm, and the aforementioned W/O type emulsion
10 was slowly added into the outer aqueous phase in the volume ratio of 1 : 200 to obtain a W/O/W type emulsion. The multiple emulsion was agitated for about 30 minutes to remove the organic solvent of the polymer and filtered, and then was dried in a vacuum oven for one day, for thus fabricating biodegradable polymeric microspheres.

15

Comparative Example

The conventional method (a solvent extraction method) wherein a W/O/W type emulsion is prepared in which a non-solvent is not provided and a non-solvent is added thereto at a later stage and a method (an improved
20 solvent extraction method) of the present invention wherein a non-solvent of a polymer exists in the outer aqueous phase from the beginning are compared with each other with respect to an agent encapsulation ratio (%) and an agent encapsulation efficiency (%) as follows:

Agent encapsulation ratio (%) = (the amount of agents in
microspheres/the taken amount of microspheres) x 100

Agent encapsulation efficiency (%) = (the amount of agents in
5 microspheres/the initial addition amount of agents) x 100

10	Microspheres preparation method	Agent-encapsulation ratio (%)	Agent-encapsulation efficiency (%)
	Conventional solvent extraction method	12.33	41.1
	Example I	17.93	59.4

Although the preferred embodiments of the present invention have
been disclosed for illustrative purposes, those skilled in the art will appreciate
15 that various modifications, additions and substitutions are possible, without
departing from the scope and spirit of the invention as recited in the
accompanying claims.

CLAIMS

1. A preparation method for biodegradable polymeric microspheres comprising
- 5 a step for first preparing a W/O type emulsion by mixing an inner aqueous phase and an organic phase comprising an organic solvent of polymer in which a biodegradable polymer is dissolved, and then well dispersing the resulting emulsion;
- a step for preparing an outer aqueous phase wherein a non-solvent of the polymer is dissolved in an aqueous solution of distilled water containing
- 10 a surface active agent;
- a step for adding the aforementioned W/O type emulsion into the outer aqueous phase to prepare a W/O/W type emulsion; and
- a step for removing an organic solvent of polymer.
- 15 2. The method of claim 1, wherein said biodegradable polymer is polylactic acid.
3. The method of claim 1, wherein said non-solvent of the polymer is selected from a group consisting of acetaldehyde, acetonitrile,
- 20 acetone, acrolein, allyl alcohol, aniline, benzyalcohol, butylalcohol, carbon disulfide, cyclohexanol, dichlorobenzene, diethyleneglycol, diethylsulfone, dimethylacetamide, dimethylformamide, dimethylsulfoxide, 1,4-dioxane, dipropylsulfone, ethylacetamide, ethylalcohol, ethylamide, ethyl acetate, ethylenediamine, ethyleneoxide, ethylformamide, formic acid, furfurylalcohol,

heptyl alcohol, hexandiol, hexyl alcohol, iodobenzene, methanol, methylamine, methylbenzoate, methyleneglycolate, methylethylsulfone, methylformate, methylpropylsulfone, octyl alcohol, 1,5-pentandiol, phenylhydrazine, propyl alcohol, isopropyl alcohol, propyleneglycol, pyridine, and styreneoxidil.

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4. The method of claim 3, wherein said non-solvent of the polymer is ethyl acetate.

5. The method of claim 3, wherein said non-solvent of the
10 polymer is added at 0.5-10 wt.% with respect to the outer aqueous phase.

6. A preparation method for a biodegradable polymeric microspheres for treating local inflammation disease, comprising:
15 a step for preparing a W/O type emulsion by mixing an inner aqueous phase containing water-soluble betalactam antibiotic agent and/or an inhibitor of betalactamase and an organic phase comprising an organic solvent of polymer in which a biodegradable polymer is dissolved, well dispersing the resulting emulsion;

20 a step for preparing an outer aqueous phase wherein a non-solvent of the polymer is dissolved in an aqueous solution of distilled water containing a surface active agent;

a step for adding the aforementioned W/O type emulsion into the said outer aqueous phase to prepare a W/O/W type emulsion; and

12

a step for removing an organic solvent of the polymer.

7. The method of claim 6, wherein said betalactam antibiotic agent is ampicillin, amoxycilin, or salts thereof, and said inhibitor of a
5 betalactamase is sulbactam, clavulanic acid or salts thereof.

8. The method of claim 6, wherein said local inflammation disease is sinusitis and middle ear inflammation.

10 9. The method of claim 7, wherein said local inflammation disease is sinusitis and middle ear inflammation.

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INTERNATIONAL SEARCH REPORT

International application No.

PCT/KR 97/00055

A. CLASSIFICATION OF SUBJECT MATTER

IPC⁶: C 08 J 3/00; A 61 K 9/16

According to International Patent Classification (IPC) or to both national classification and IPC

B. FIELDS SEARCHED

Minimum documentation searched (classification system followed by classification symbols)

IPC⁶: A 61 K; C 08 J

Documentation searched other than minimum documentation to the extent that such documents are included in the fields searched

Electronic data base consulted during the international search (name of data base and, where practicable, search terms used)

EPODOC, PAJ, WPI

C. DOCUMENTS CONSIDERED TO BE RELEVANT

Category*	Citation of document, with indication, where appropriate, of the relevant passages	Relevant to claim No.
A	US 5 445 832 A (ORSOLINI et al.) 29 August 1995 (29.08.95), claims.	1,2,6
A	US 5 478 564 A (WANTIER et al.) 26 December 1995 (26.12.95), claims.	1-3
A	EP 0 595 030 A2 (TANABE SEIYAKU CO., LTD.) 04 May 1994 (04.05.94), claims; page 3, lines 37-42.	1,2,6,7

☐ Further documents are listed in the continuation of Box C.

☒ See patent family annex.

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